What were they known as?

Search the records for Calais and St Pierre-lès-Calais and you'll find some interesting details about the residents. These records, available to researchers of the archives of the current French département of Pas-de-Calais, include the accounts of births, marriages and deaths usually written on the day the event was reported, as well as census records and a register of livrets.

Usually these records note the occupation of the resident at the time the record was made and, being French records, they are written in French. Possible English translations are shown but when it comes to lace work it's not always possible to make a direct or simple translation of the French term and sometimes the work done changed with time. The following are some likely translations:

French term m/f	English description
brasseur/brasseuse or	brewer or maker of beer
fabricant de biére	
cafetier/cafetière	café owner or manager
couturière	dressmaker
cordonnier	shoemaker
dévideur/dévideuse	
dessinateur	winder - winds cotton onto a wooden spool or reel from hanks of spun
	cotton. The reel is then used by the bobbin winder.
esquisseur	designer and/or sketcher of the lace fabric design
fabricant de rouleaux	reel or spool maker
fabricant de tulle	tulle maker
fileur/fileuse	spinner
mécanicien	machine mechanic
ménagère	housewife or housekeeper
ouvrier en tulle	lace worker
perceur	piercer of the Jacquard cards
perruquier	wigmaker or hairdresser
plieur/plieuse de tulle	lace presser
raccommodeuse	mender – makes good any faults in the fabric
remonteur	bobbin fitter – removes empty bobbins from the carriages and fits the filled
[In Calais called the	bobbins. After checking each bobbin/carriage assembly, he fits the
armonteur]	assemblies to the machine.
tamboureur/tamboureuse	embroiderer
wapeur or wappeur	winds cotton threads onto a long metal roller that is fitted across the width
	of the machine. These threads become the warp threads of the fabric.
wheeleur/wheeleuse	bobbin winder - winds thread onto a bobbin. The cotton in the bobbin is
	then used for the weft threads of the fabric.
visiteuse	material checker who marks faults for the menders